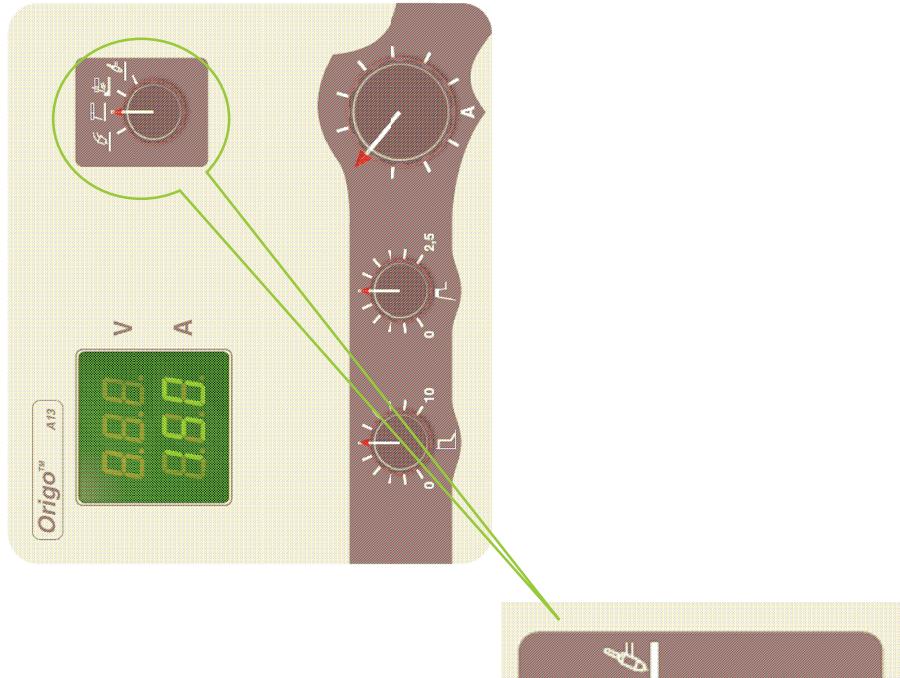
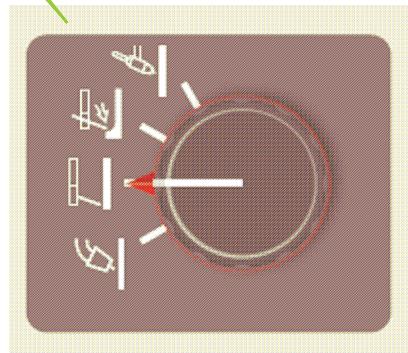


## A13 Panel\*



- **MIG/MAG**
  - All functions controlled from the feeder panel
- **MMA**
- **Air Carbon Arc Gouging**
- **TIG \*\***

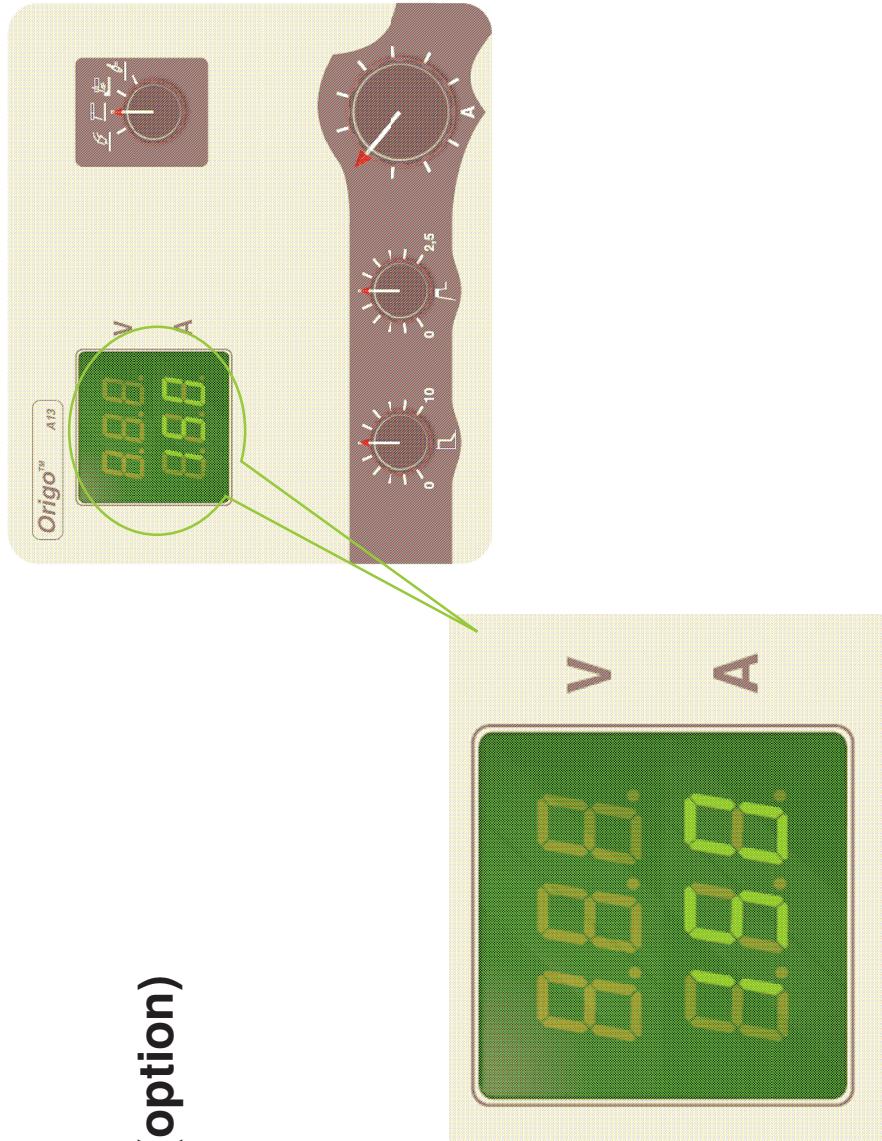


\* A13 panel is optional for Mig 402c

\*\* LiftArc™ start kit available as an option

## A13 Panel

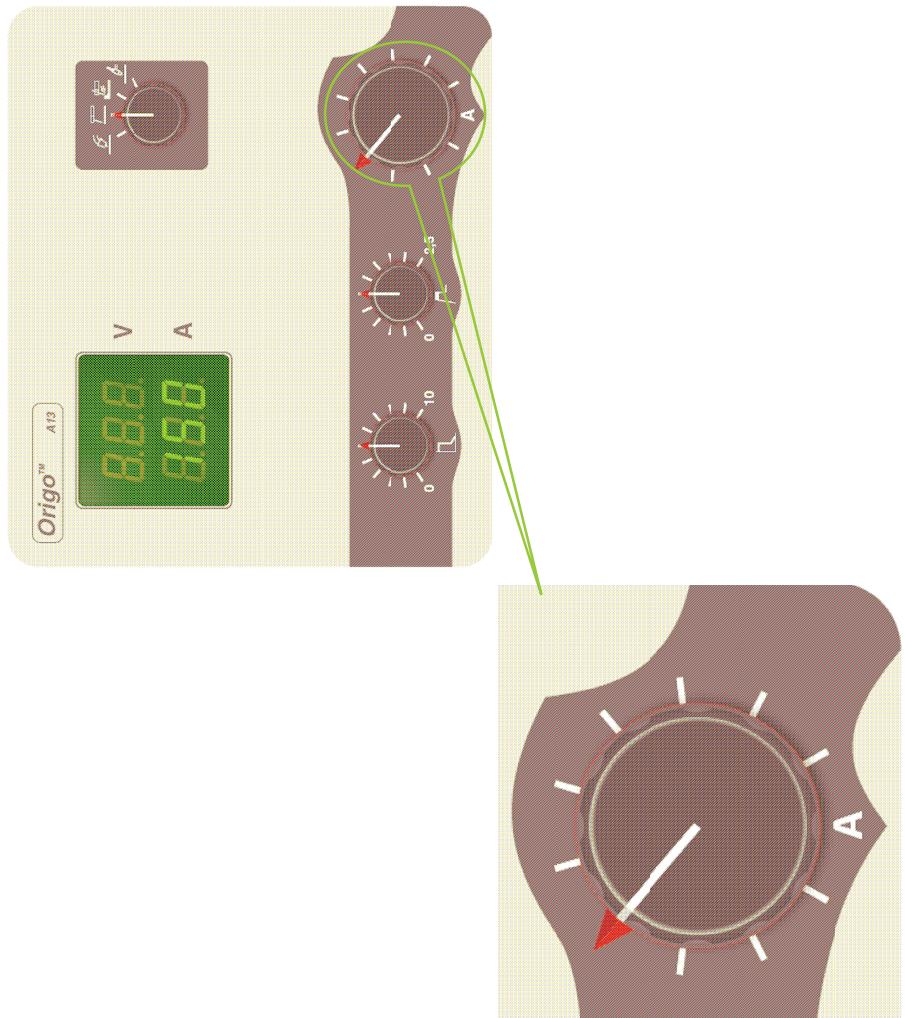
- **Digital V/A meters (option)**
  - Current (A)
  - Voltage (V)



*Origo™ Mig 402c / 502c / 652c*

## A13 Panel

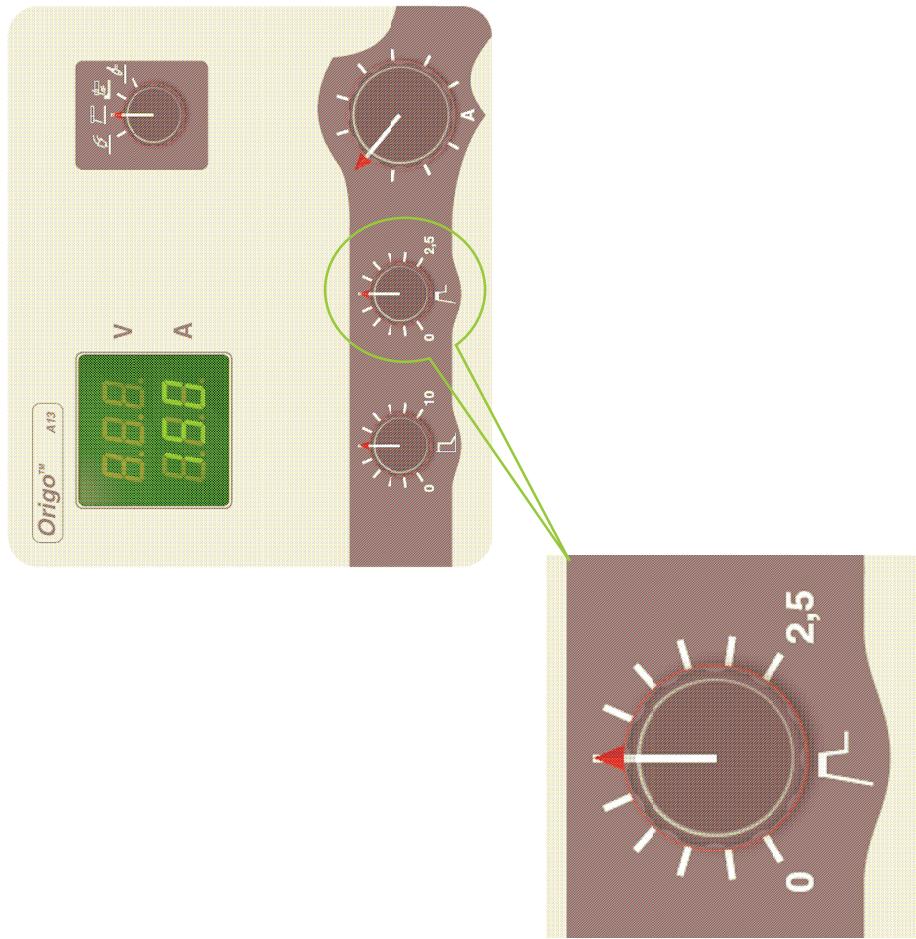
- MMA current control
  - 20 - 400/500/650A



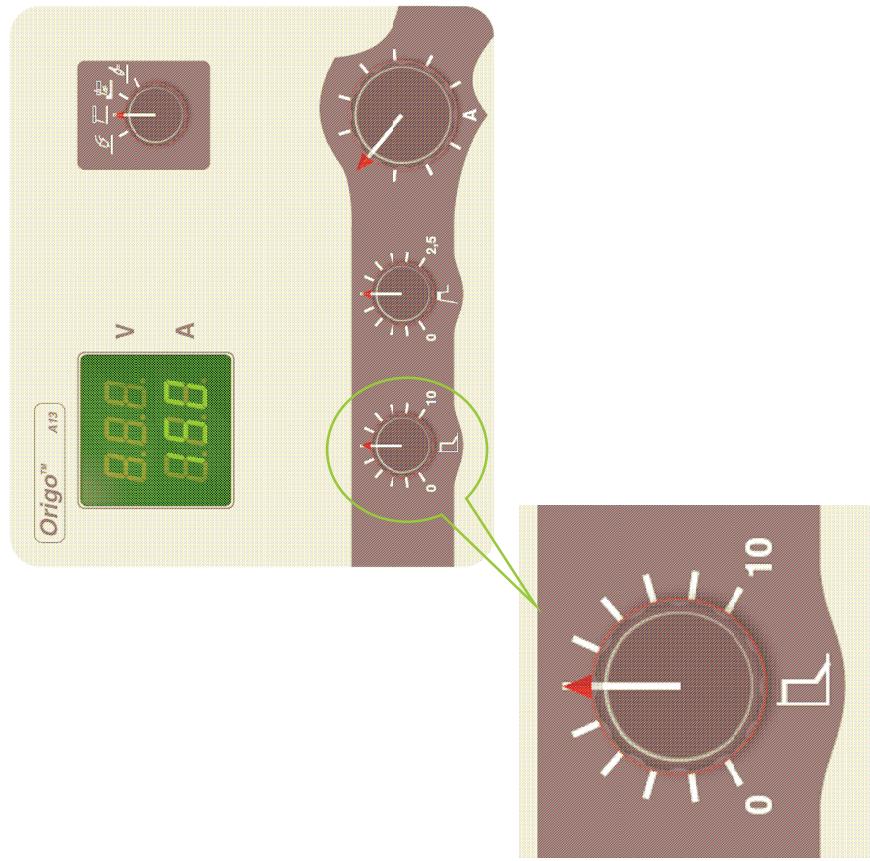
*Origo™ Mig 402c / 502c / 652c*

## A13 Panel

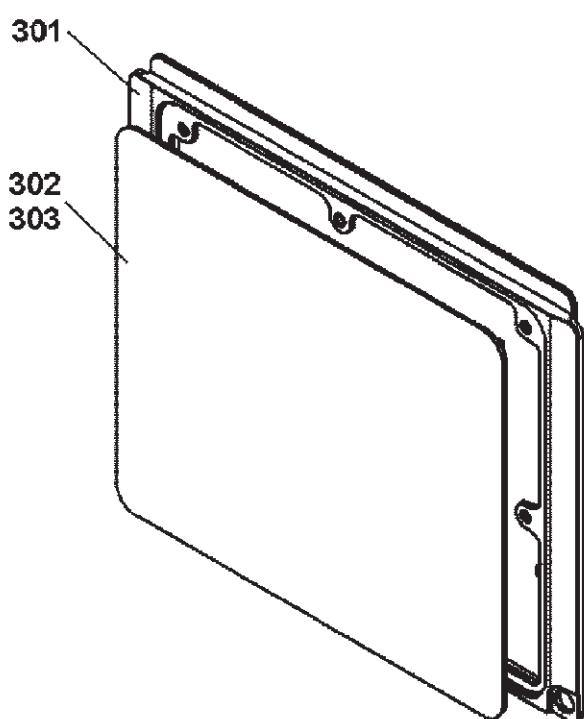
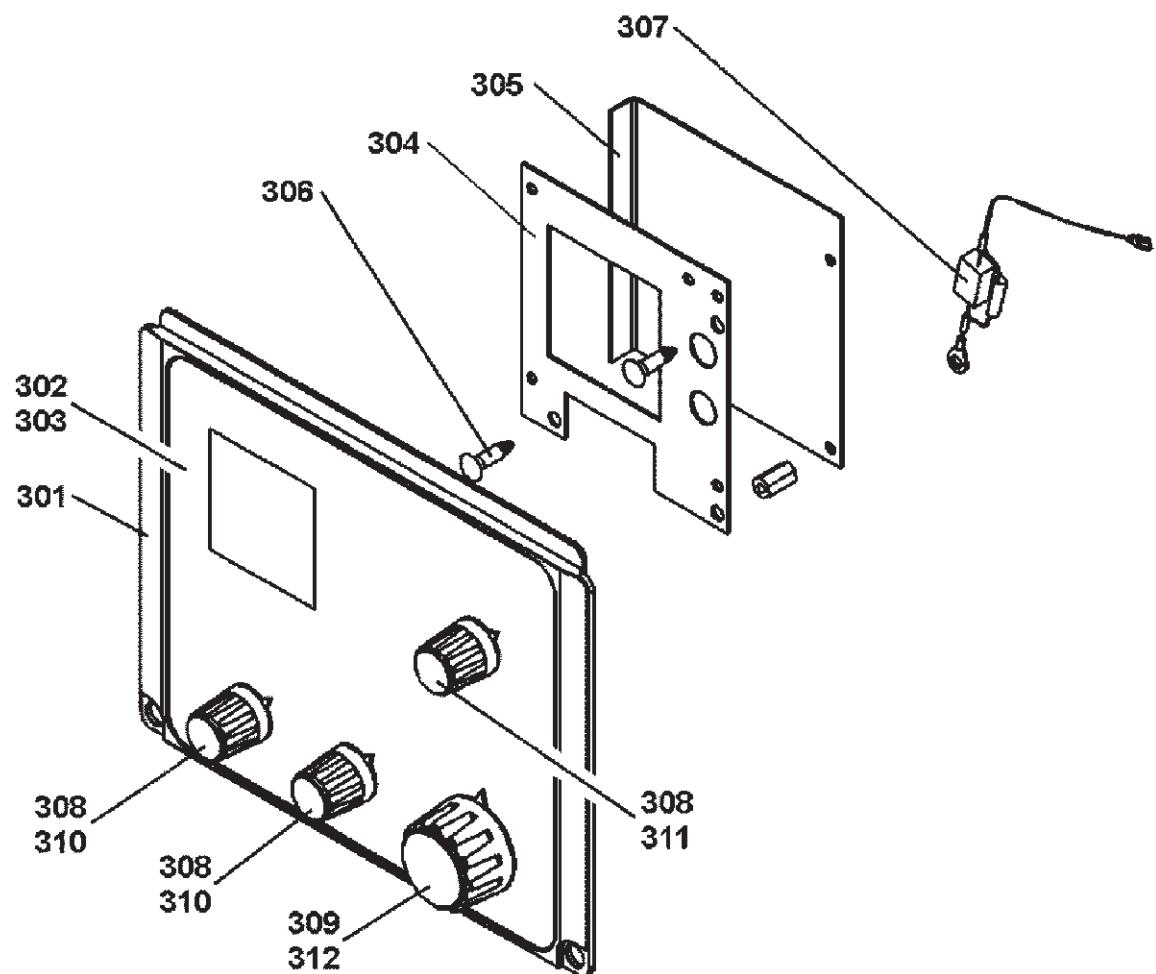
- **Hot Start**
  - 0 - 2,5 sec
  - current + 50%



## A13 Panel



- **Arc Force**
  - Step-less control
    - 0 = soft arc
    - 10 = hard arc



**Origo™ Mig 402cw, 402c, Mig 502cw, 502c, Mig 652cw, 652c**

| Item | Qty<br>402c | Qty<br>502c | Qty<br>652c | Ordering no. | Denomination          | Notes    | C |
|------|-------------|-------------|-------------|--------------|-----------------------|----------|---|
| 301  | 1           | 1           | 1           | 0459 118 002 | Protection frame      |          |   |
| 302  | 1           | –           | –           | 0349 310 932 | Panel cpl.            |          |   |
|      | –           | 1           | 1           | 0349 310 397 | Panel cpl.            |          |   |
| 303  | 1           | –           | –           | 0349 311 301 | Label – MMC Panel M0  |          |   |
|      | –           | 1           | 1           | 0349 310 399 | Label – MMC Panel A13 |          |   |
| 304  | –           | 1           | 1           | 0349 302 287 | Plate                 |          |   |
| 305  | –           | 1           | 1           | 0349 310 037 | Shield                |          |   |
| 306  | –           | 2           | 2           | 0455 226 004 | Spacer                |          |   |
| 307  | –           | 1           | 1           | 0349 491 336 | Capacitor cpl.        |          |   |
| 308  | –           | 3           | 3           | 0460 600 321 | Knob                  |          |   |
| 309  | –           | 1           | 1           | 0460 600 836 | Knob                  |          |   |
| 310  | –           | 2           | 2           | 0349 310 918 | Potentiometer         | R02, R03 |   |
| 311  | –           | 1           | 1           | 0349 304 108 | Rotary switch         | S1       |   |
| 312  | –           | 1           | 1           | 0192 724 007 | Potentiometer         | R01      |   |